

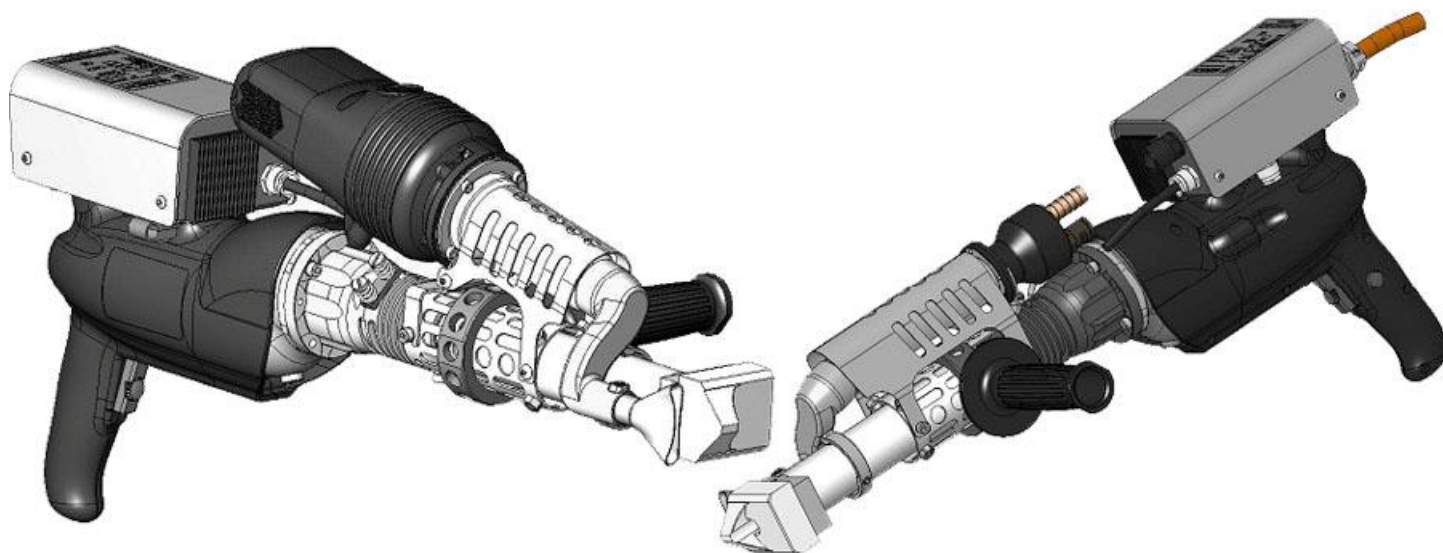
MEK-40

. K04689

MAK-40

. K04688

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E-mail: info@adr-t.ru

, 7/8

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Konformitätserklärung des Herstellers
im Sinne der EG-Maschinenrichtlinie 98/37/EG Anhang II B,



EU machinery directive 98/37/EEC, Annex II B

MUNSCH Kunststoff-Schweißtechnik GmbH
Im Staudchen
D-56235 Ransbach-Baumbach

MEK-40 MAK-40

EC Machinery Directive.

():

- ✓ DIN EN ISO 12100-1: 2004
- ✓ DIN EN ISO 12100-2: 2004
- ✓ DIN EN 13732-1: 2008

EC- :

- ✓ EU Low-Voltage Directive 73/23/EC
- ✓ EN 60204-1 (VDE 0113 Part 1): 2007
- ✓ EN 61029-1 (VDE 0740 Part 500): 2003
- ✓ VDE 0701 Part 1: 2008
- ✓ VDE 0702 Part 1: 2003

- ✓ EU EMC Directive 89/336/EC
- ✓ DIN EN 55014-1: 2007
- ✓ DIN EN 55014-2: 2009

Dipl.-Ing. Stefan Munsch,

Ransbach-Baumbach, 29.12.2009

1

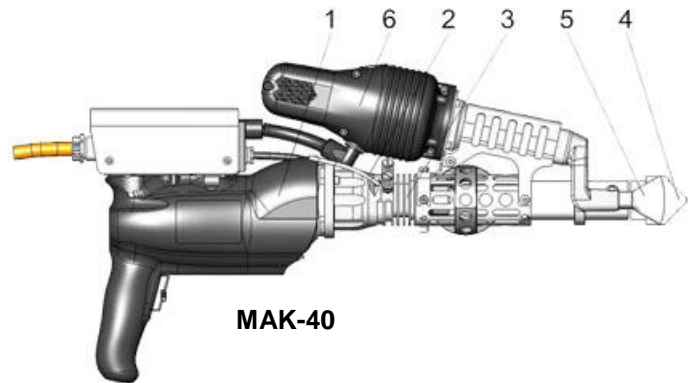
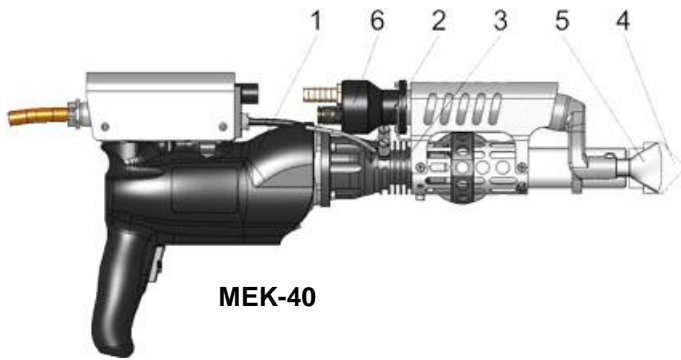
1.1

MEK-40 MAK-40

- 1
- 1
- 1
- 1

- Powerbox WX 2PBMU 1
- 1
- 3

1.2



1. MEK-40 MAK-40 –

2. ()
MEK-40 MAK-40

Ø4 Ø5

– « ».

3.

4. -4,

5.

MEK-40 MAK-40

6. MEK MAK.
1/2" MEK (External)
MAK () ;
MUNSCH
(Auto);

1.3

MEK-40 MAK-40



1.4

Powerbox

MEK-40 MAK-40
Powerbox WX 2PBMU,

Powerbox



1.5

	MEK-40	MAK-40
	Ø 4 5	Ø 4 5
	Ø4 - 2,5 Ø5 - 3,9	Ø4 - 2,5 Ø5 - 3,9
	8-30	8-30
Powerbox	220-230 ± 5%, 50 ± 2%	220-230 ± 5%, 50 ± 2%
	1800	1800
	2100	2300
	650	650
	4550	4750
	300 / 0,4	300 /
	7,8	8,3

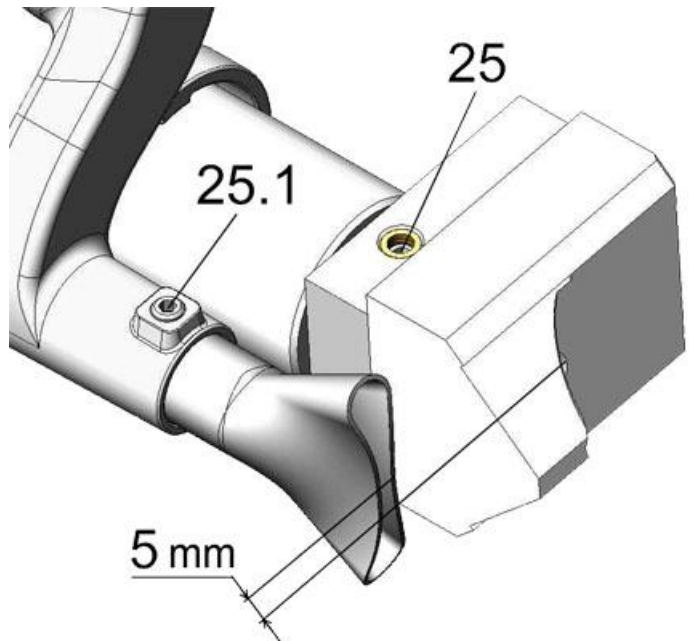
2

2.1

Powerbox



DVS 2207



(4).

(25),

(25.1),

2.2

MEK

0,4

1/2"

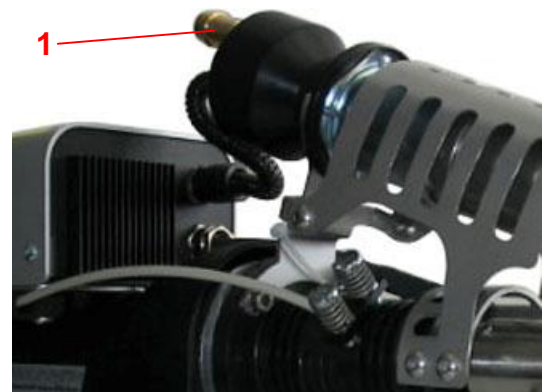
(1)

MEK

300 /

MEK

LW 13 / NM 7.2.



MEK



2.3

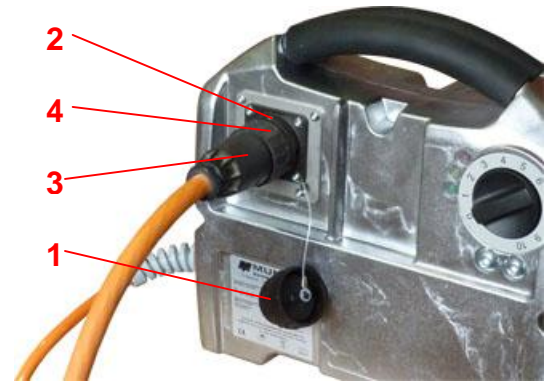
MEK-40
Powerbox.

MAK-40

Powerbox:

- Powerbox
-
-

(1) (2)
(3) (2).
(4) (4)



Powerbox

±5%,

220-230 , 50
±2%.

2.3.1

- 19 4,0 2.
- 20-50 6,0 2.

2.3.2

-
-

-
-
-
-

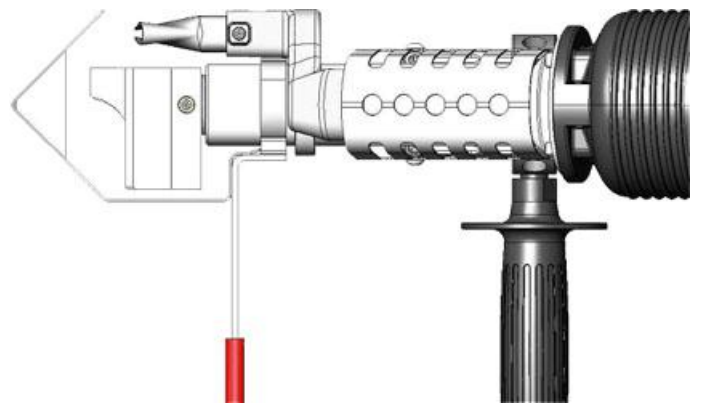
Powerbox;
Powerbox

Powerbox.

2.4

(MEK) –

Powerbox

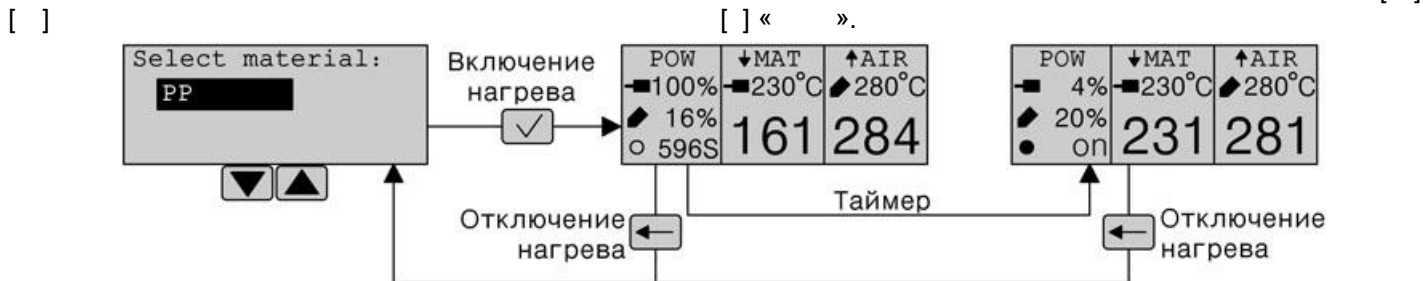


3

3.1

Powerbox
MAK

3.1.1



-
-
-
-
-
-

TAir;

TAir ±.

TAir .

TMat;

TMat ±.

TMat .

[] « »

(.1),

1

	TMat, °	TMat ±, °	TAir, °	TAir ±, °
PP –	230	±20	280	±70
PE-HD –	230	±20	280	±70
PVDF –	250	±20	300	±70

10

[] « »

),

ON

(« »).

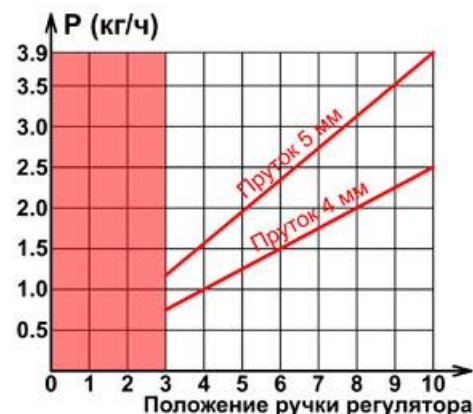
3.1.2

MEK-40 MAK-40
Powerbox,

- (Ø5 , «10») – 3,9 / ,
- (Ø4 , «3») – 0,75 / ,

MEK-40 MAK-40

MEK-40 MAK-40



«3».

3.2

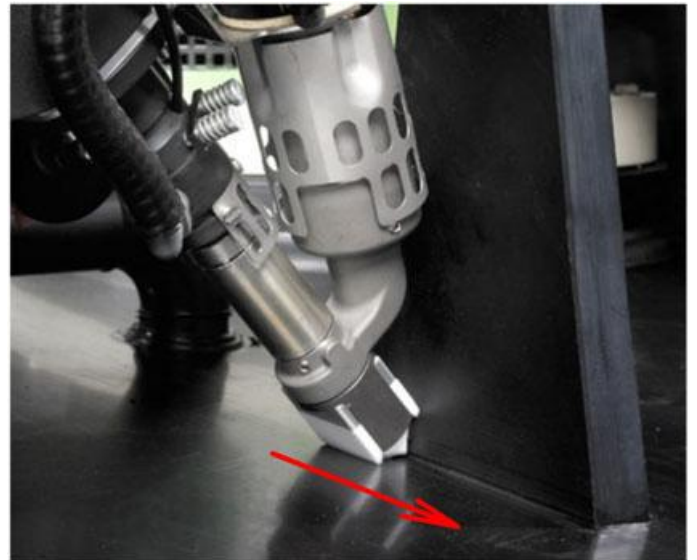


(20)

10

5-

« »



3.3

[] (« »)

- MEK:
- MAK:

4.1.3

(.4.1.1) (.4.1.2),

PVDF) (PP, PE,

().

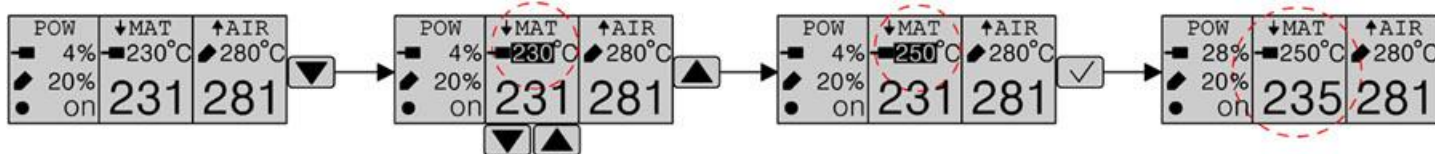
« ».

[].

[] []

(. .1, .3.1.1).

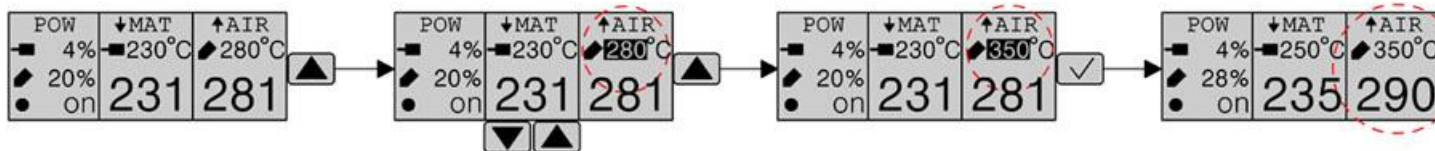
[] « »



« ».

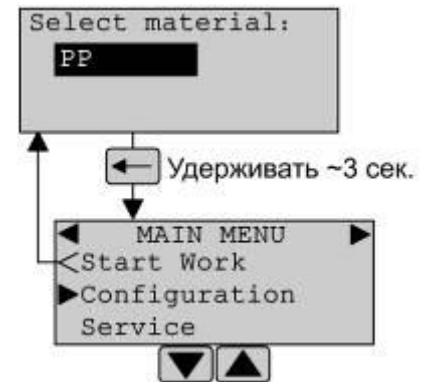
[].

- 0° (. .)

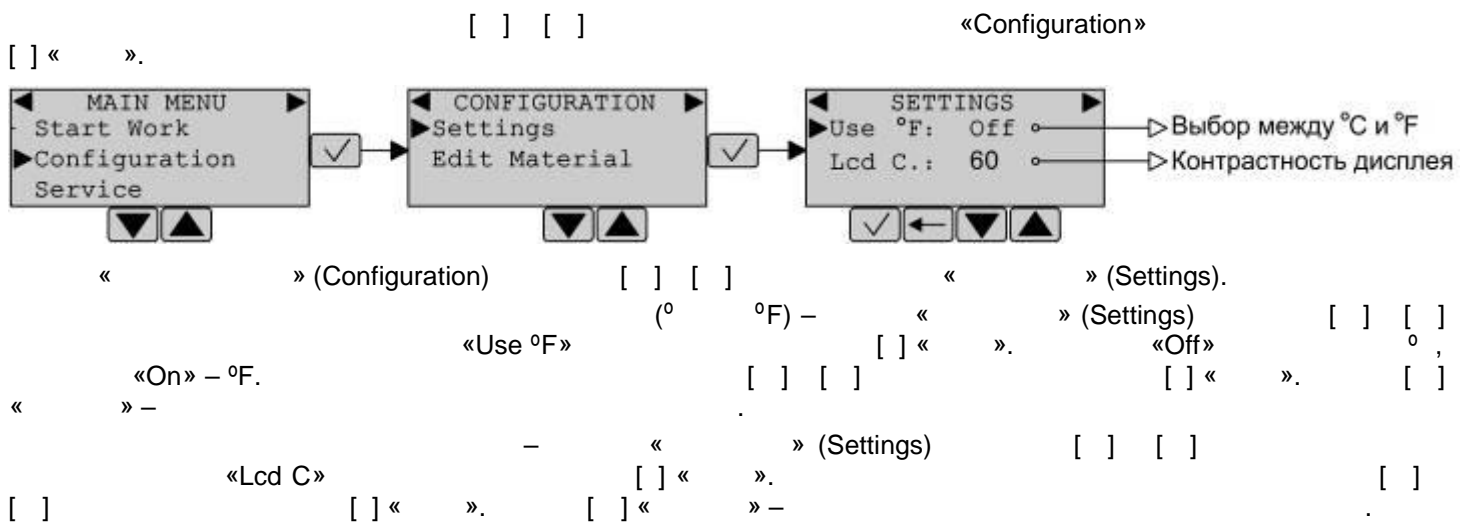


4.2

- « [] » (Start Work).
- « [] » (Configuration).
- « [] » (Service).



4.2.1



4.2.2

« (Configuration) [] [] « (Edit Material) [] « ».

8980

-0.

-

[] [] .

[] « »

[] « »

4-



«User-1». [] []

3-
- PP, PE PVDF

[] « ».

[] [] -

3-

[] « ».

[] []

[] « ».

[] « » -

3 :

1

• TAir;

• TAir ±.

(. .4.1.3).

• TAir (. .).

2

• TMat;

TMat ±.
(. .4.1.3).

TMat (. .).

3

User 1.

- [] [].

8
[] « »
[] « »

TAir TMat

5° , TMat -5° .

20° , TMat +20° .

(. . 4.1.1 4.1.2),

TAir TMat

5

5.1

MEK-40 MAK-40

« » 3-5 (30°), 10-15
(

MEK-40 MAK-40,
3 000 – 4 000 ().

500

(). !

(().

5.2

MAK-40

1 500 – 3 000

300

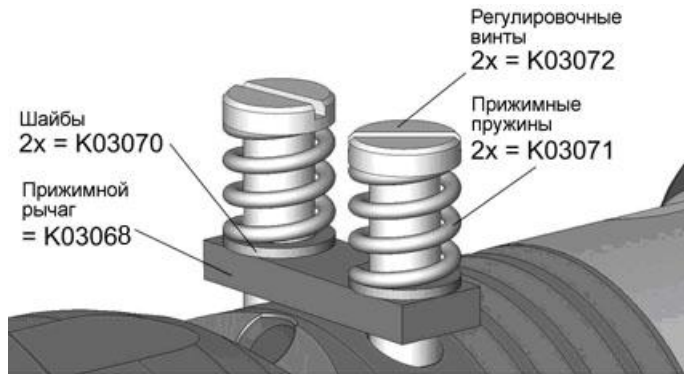
500

5.3

5.3.1

K03701 = - ;
 K03702 = - ;
 K03703 = - ;
 K03704 = - ;
 K04080 = -

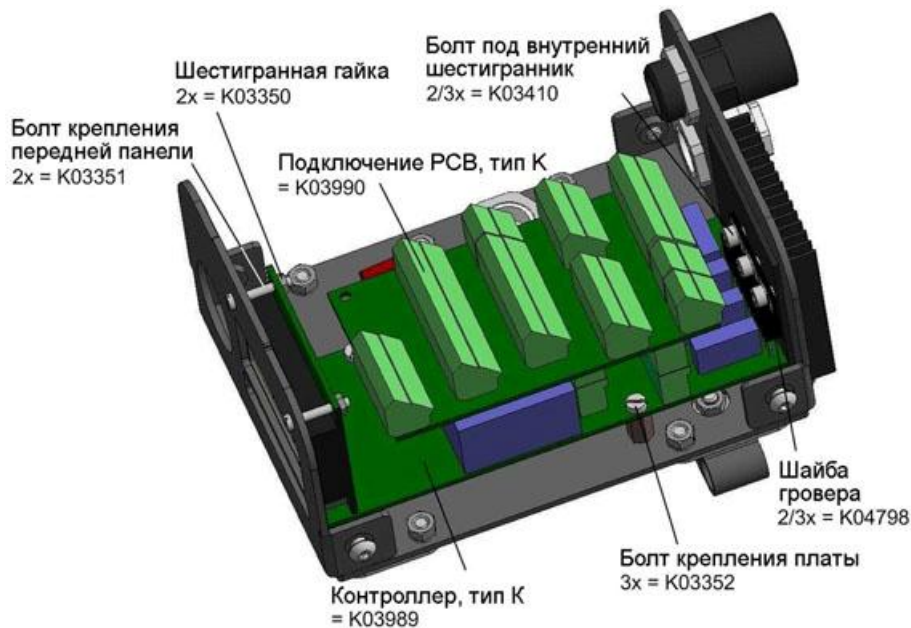
5.3.2



5.3.3



5.3.4



5.3.5

Комплектный термофен MEG-23, 230 V = K04202



Нагреватель воздуха MLE-23, 230 V = K04552



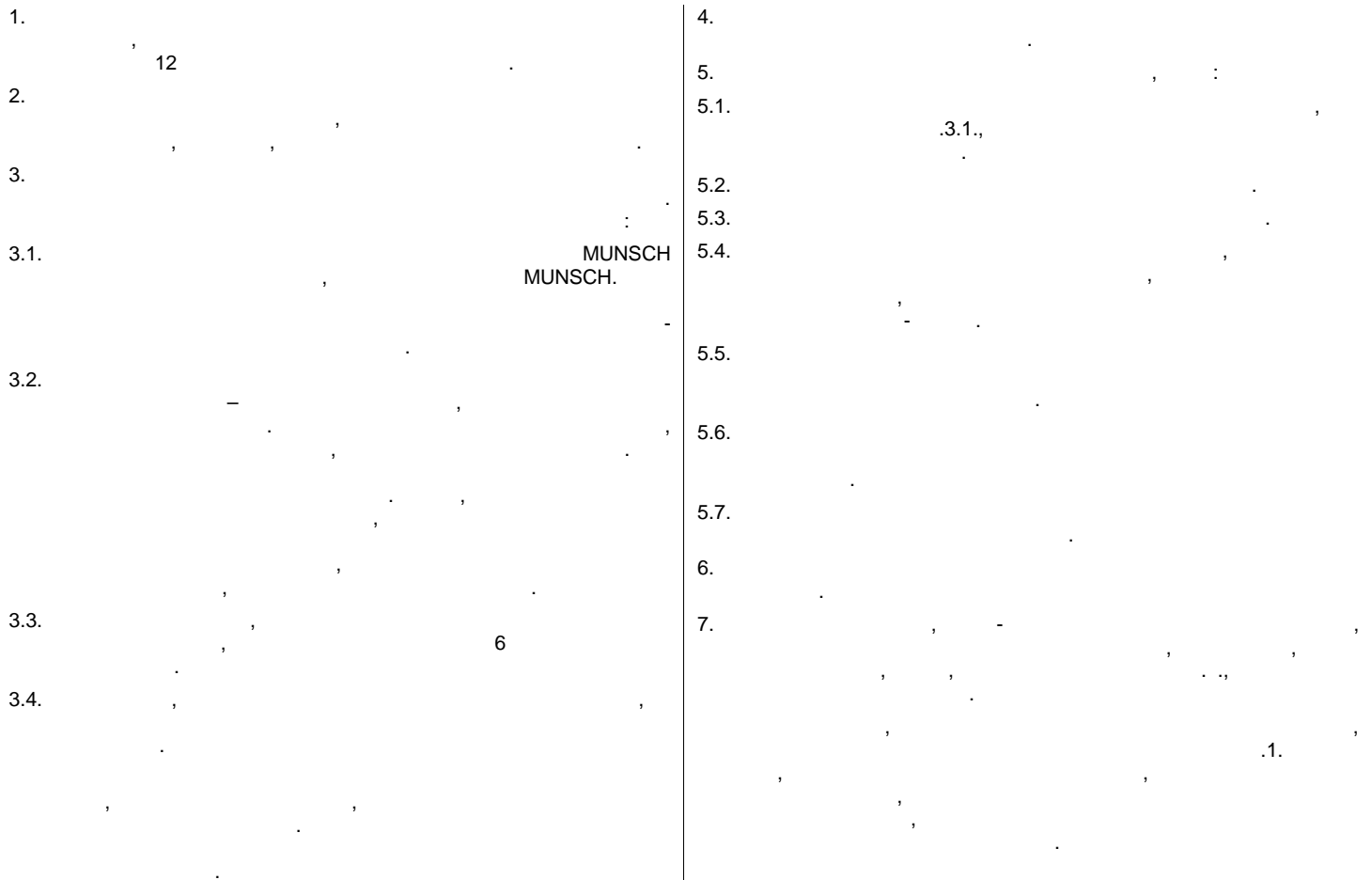
7

(...) .

2

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-
-

8



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()

- MEK-40
- MAK-40

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