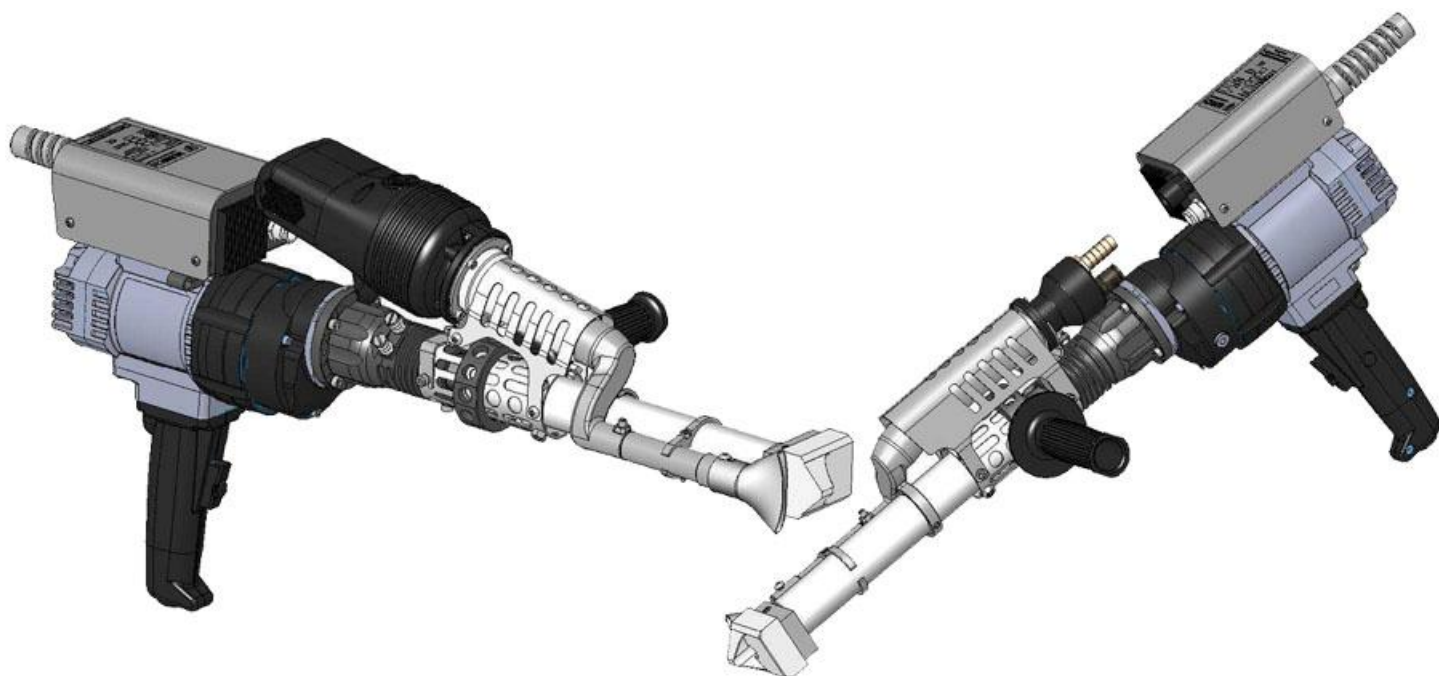


MEK-48 MAK-48

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MUNSCH Kunststoff-Schweißtechnik GmbH
Im Staudchen • D-56235 Ransbach-Baumbach, Germany
Phone: +49 (0) 26 23-8 98-0
Fax: +49 (0) 26 23-8 98-21
Internet: <http://www.munsch.de>



« - »
115201 , 7/8
./ : +7 495 150-0822
Internet: <http://www.adr-t.ru>
E-mail: info@adr-t.ru

1	4
1.1	4
1.2	4
1.3	5
1.4	5
2	6
2.1	6
2.2	7
2.3	7
2.3.1	7
2.3.2	7
2.4	7
3	8
3.1	8
3.1.1	8
3.1.2	8
3.2	9
3.3	10
4	10
4.1	10
4.1.1	10
4.1.2	11
4.1.3	12
4.2	13
4.2.1	13
4.2.2	14
5	15
5.1	15
5.2	15
5.3	16
5.3.1	16
5.3.2	16
5.3.3	16
5.3.4	16
5.3.5	16
5.3.6	17
6	18
7	19
8	20

Konformitätserklärung des Herstellers
im Sinne der EG-Maschinenrichtlinie 98/37/EG Anhang II B,



EU machinery directive 98/37/EEC, Annex II B

MUNSCH Kunststoff-Schweißtechnik GmbH
Im Staudchen
D-56235 Ransbach-Baumbach

MEK-48 MAK-48

EC Machinery Directive.

():

- ✓ DIN EN ISO 12100-1: 2004
- ✓ DIN EN ISO 12100-2: 2004
- ✓ DIN EN 13732-1: 2008

EC- :

- ✓ EU Low-Voltage Directive 73/23/EC
- ✓ EN 60204-1 (VDE 0113 Part 1): 2007
- ✓ EN 61029-1 (VDE 0740 Part 500): 2003
- ✓ VDE 0701 Part 1: 2008
- ✓ VDE 0702 Part 1: 2003

- ✓ EU EMC Directive 89/336/EC
- ✓ DIN EN 55014-1: 2007
- ✓ DIN EN 55014-2: 2009

Dipl.-Ing. Stefan Munsch,

Ransbach-Baumbach, 29.12.2009

1

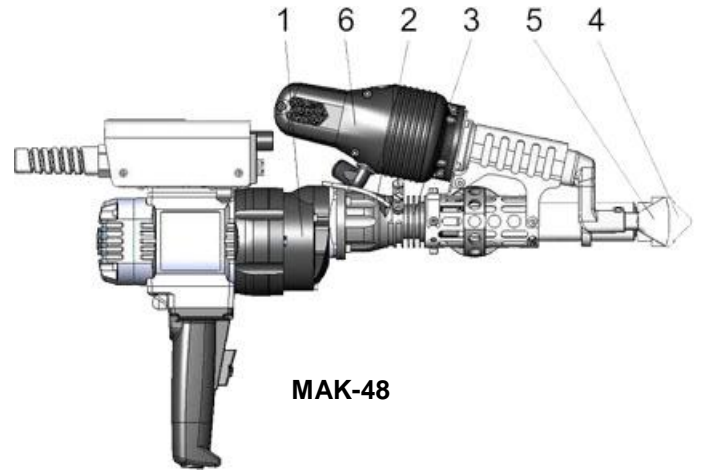
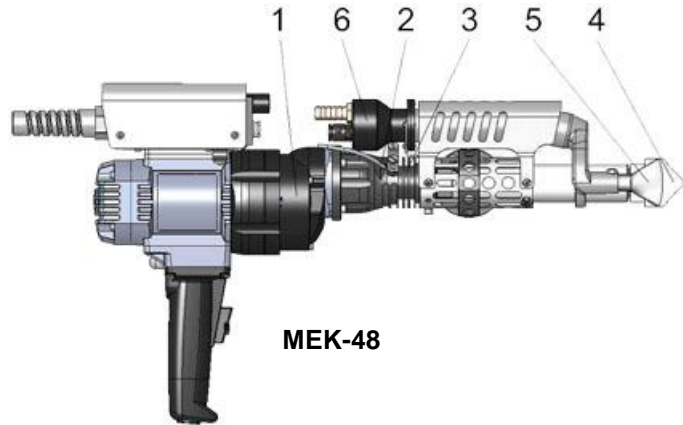
1.1

MEK-48 MAK-48

- 1
- 1
- 1

- 1
- 1
- 3

1.2



1. MEK-48 MAK-48 –

2. ()

MEK-48 MAK-48

Ø4 Ø5

– « ».

3.

4. -4,

5.

MEK-48 MAK-48

B ()

D ()

6.

MEK MAK.
1/2"

MEK MEK-48 MAK-48

(External)

MAK

() ;

MUNSCH

(Auto);

1.3

MEK-48 MAK-48

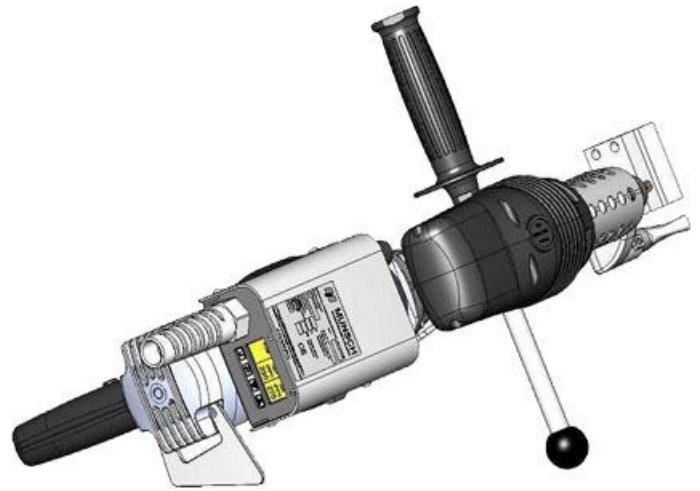


1.4

	MEK-48	MAK-48
	Ø4, Ø5	Ø4, Ø5
	Ø4 - 3,2 Ø5 - 4,8	Ø4 - 3,2 Ø5 - 4,8
	10-35, 1	10-35, 1
	220-230 ± 5%, 50 ± 2%	220-230 ± 5%, 50 ± 2%
	1800	1800
	2100	2300
	650	650
	4550	4750
	300 / 0,4	300 /
	9,0	9,2

2
2.1

B ()



D ()

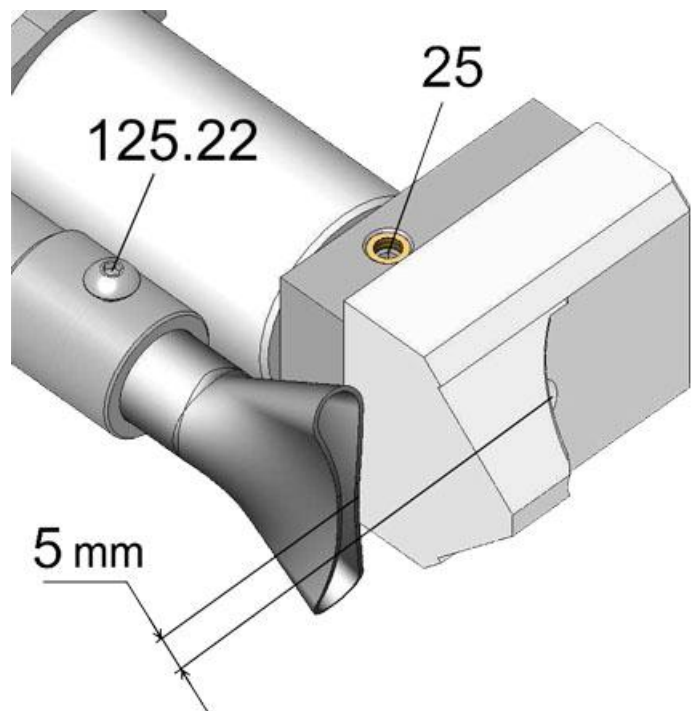


(4).

(25),

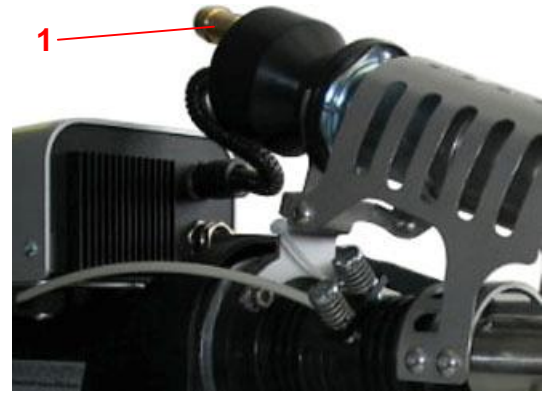
DVS 2207

(125.22),



2.2

MEK
0,4
1/2"
(1)
MEK
300 /
MEK
LW 13 / NM 7.2.



MEK

2.3

MEK-48 MAK-48 ±5%, 220-230 , 50 ±2%.



2.3.1

- 19 4,0 2.
- 20-50 6,0 2.

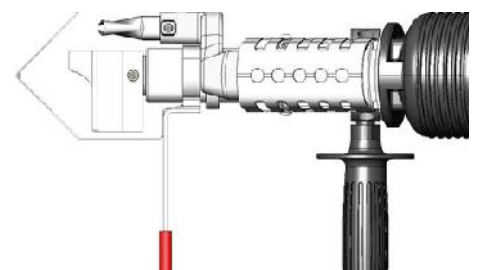
2.3.2

-
-

-
-
-

2.4

(MEK) –



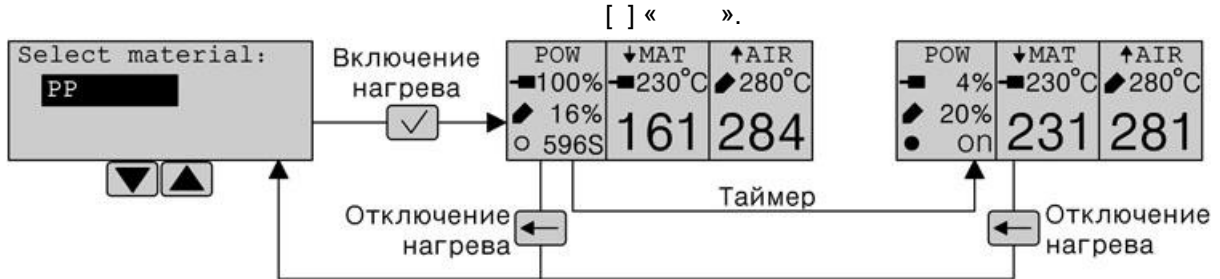
3

3.1

МАК

3.1.1

[]



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-
-

TAir;

TAir ±.

TAir .

TMat;

TMat ±.

TMat .

[] « »

(.1),

1

	TMat, °	TMat ±, °	TAir, °	TAir ±, °
PP –	230	±20	280	±70
PE-HD –	230	±20	280	±70
PVDF –	250	±20	300	±70

10

[] « »

),

ON

(« »).

3.1.2

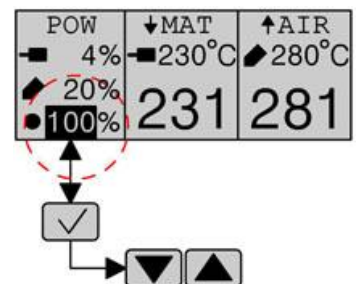
[] « ».

[] []

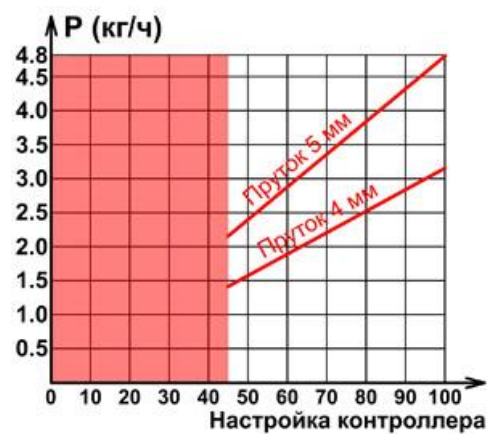
4%.

[] « ».

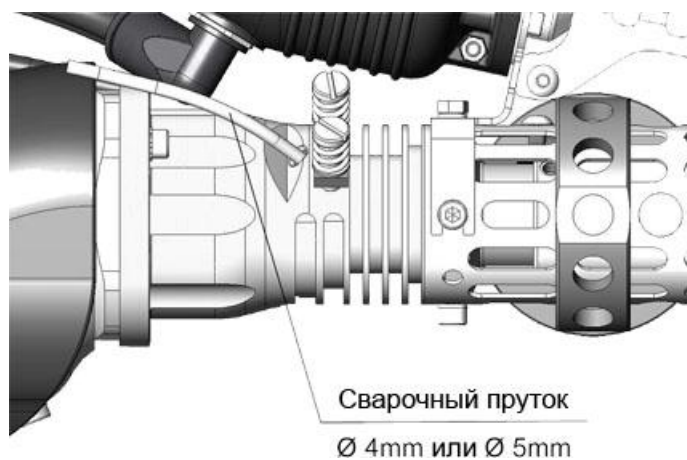
[] « »



- (Ø5 , 35) MEK-48 MAK-48 100) – 4,8 / ,
 - (Ø4 , 10) MEK-48 MAK-48 45) – 1,4 / ,
- 45%.



3.2

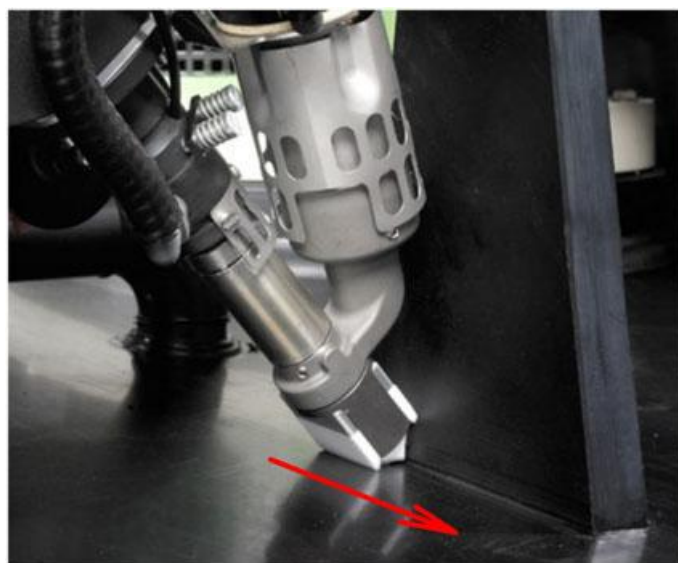


(20)

10

5-

« »



()

3.3

[] (« »)

- MEK:
- MAK:

4

4.1

4.1.1

()

-
-
-

/ /

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-

- [] (« »).

[] (« »),

[].

3

- [] []

[] (« »).

POW	↓MAT	↑AIR
■ 4%	■ 230°C	◆ 280°C
◆ 20%	231	281
● on		

✓
Короткое нажатие

POW	↓MAT	↑AIR
■ 4%	■ 230°C	◆ 280°C
◆ 20%	231	281
● 100%		

✓ ▾
Нажать и удерживать ~3 сек.

POW	↓MAT	↑AIR
■ 4%	■ 230°C	◆ 280°C
◆ 20%	231	281
● on		

▾ ▴

POW	↓MAT	↑AIR
■ 4%	■ 245°C	◆ 280°C
◆ 20%	231	281
● on		

POW	↓MAT	↑AIR
■ 0%	■ 230°C	◆ 280°C
◆ 20%	245	281
● on		



4.1.3

(.4.1.1) (.4.1.2),

PVDF) (PP, PE,

().

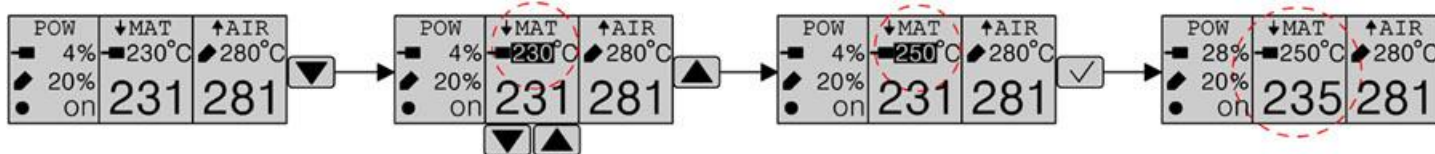
« ».

[].

[] []

(. .1, .3.1.1).

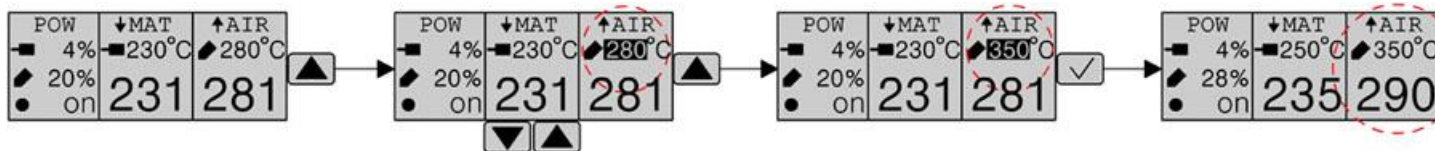
[] « »



« ».

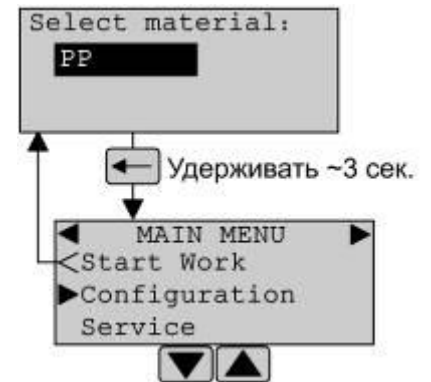
[].

- 0° (. .)

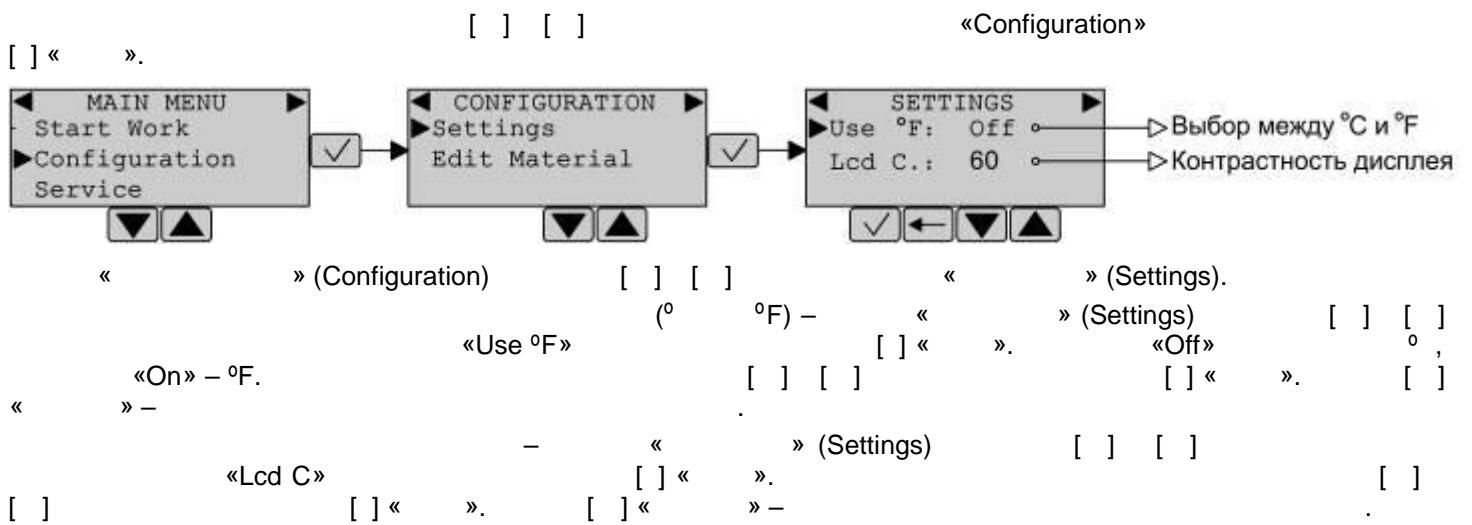


4.2

- « [] « » (Start Work).
- « [] « » (Configuration).
- « [] « » (Service).



4.2.1



4.2.2

« (Configuration) [] [] « (Edit Material) [] « ». 8980 -0. [] []. [] « » 4-



«User-1». [] [] 3- - PP, PE PVDF [] « ». [] [] - 3- [] « ». [] « » - [] []

1
• TAir;
• TAir ±.
(. .4.1.3).
• TAir (. .).

2

• TMat;

TMat ±.
(. .4.1.3).

• TMat (. .).

3

User 1.

- [] [].

8
[] « »
[] « »

TAir TMat

5° , TMat -5° .

20° , TMat +20° .

(. .4.1.1 4.1.2),

TAir TMat

5

5.1

MEK-48 MAK-48

(15°)

« » 5-10

15

MAK-48,

300 – 350

- 2-3

(

MEK-48

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MUNSCH

()

5.2

MAK-48

1 500 – 3 000

300

500

() !

(

() .

5.3

5.3.1

2

(. K02355)

MUNSCH

5.3.2

K03701 =

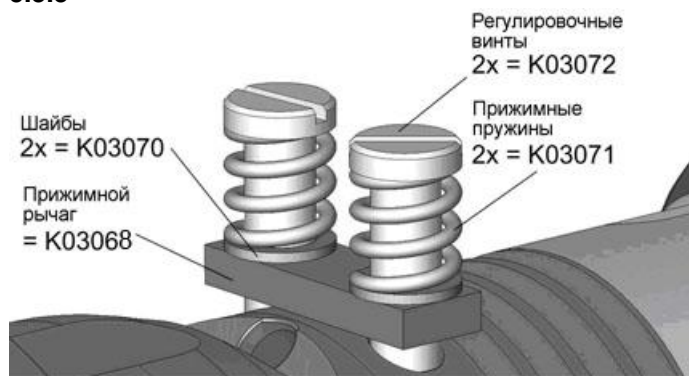
K03702 =

K03703 =

K03704 =

K04080 =

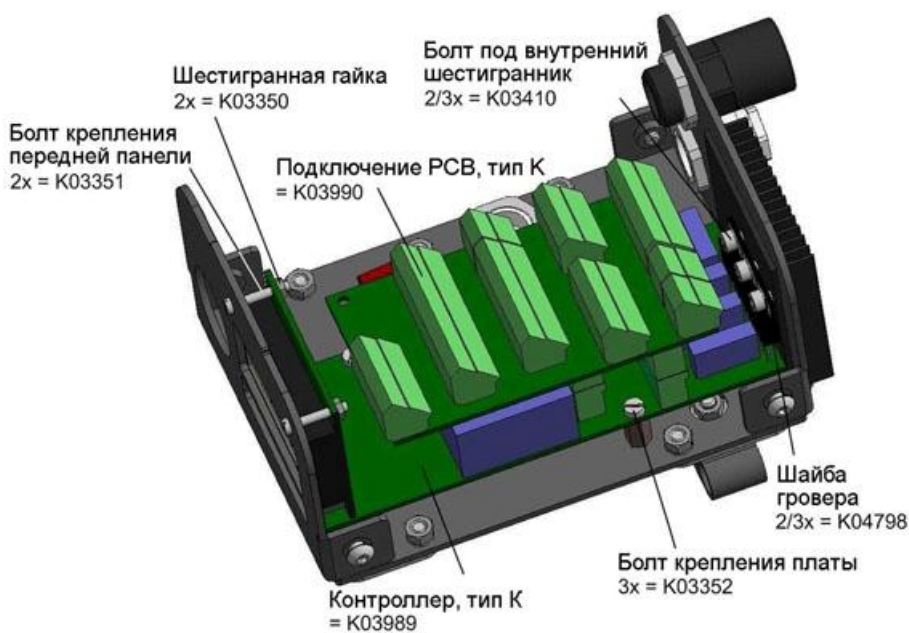
5.3.3



5.3.4



5.3.5



5.3.6

Комплектный термофен MEG-23, 230 V = K04202



Нагреватель воздуха MLE-23, 230 V = K04552



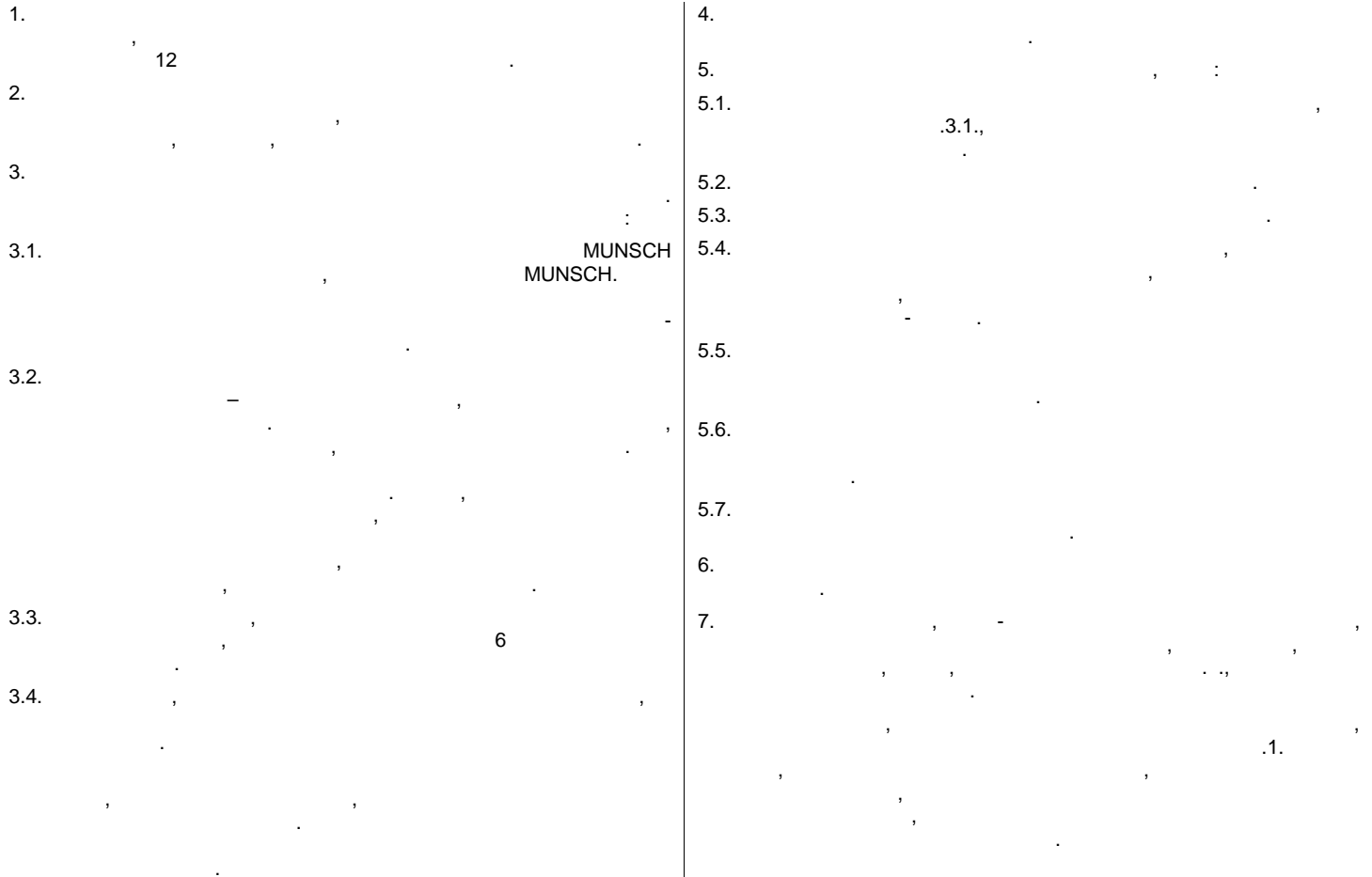
7

(...) .

2

-
-
-
-

8



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.....
()

MEK-48

MAK-48

.....
.....
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