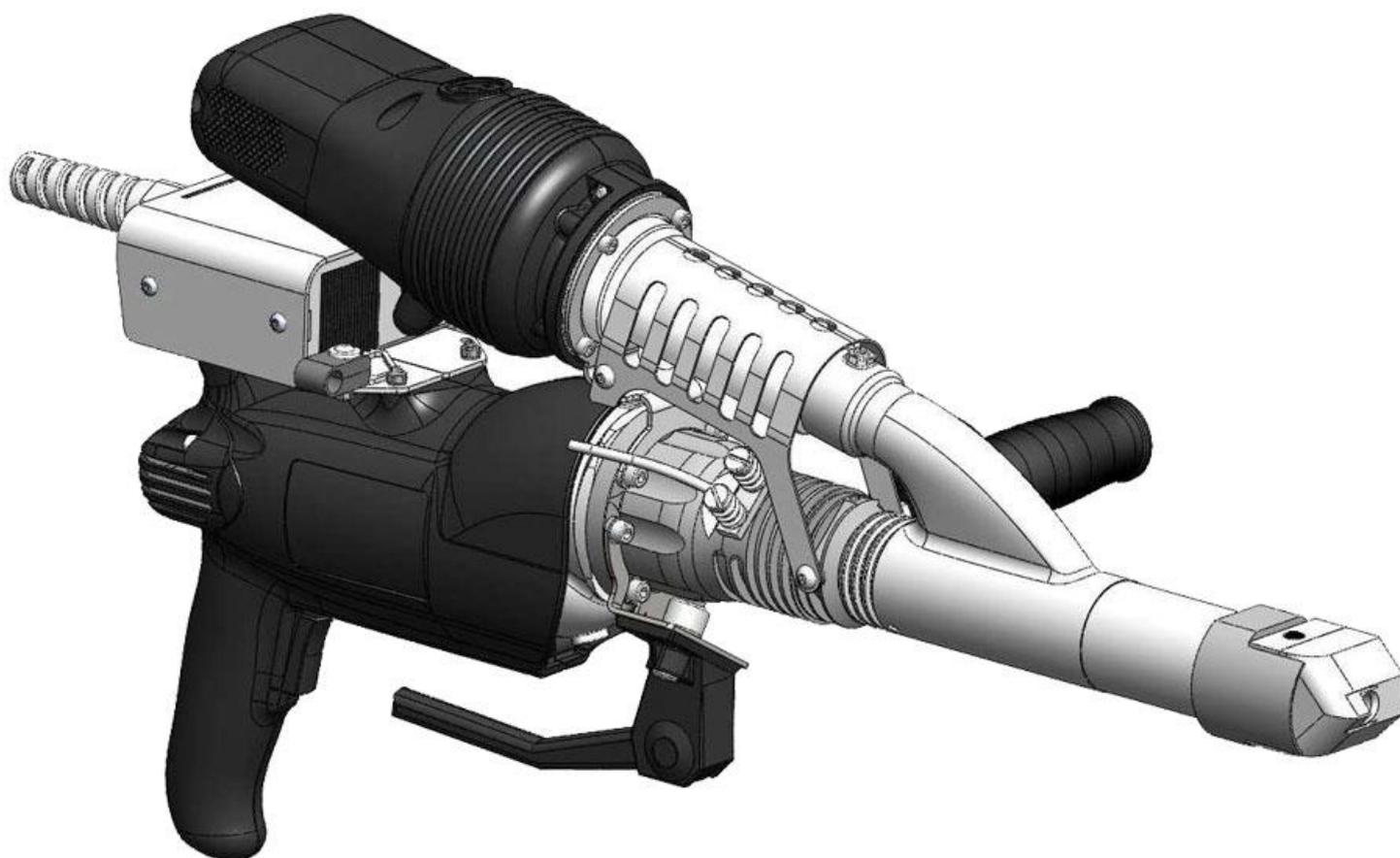


# MAK-32-S

. K05207

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Fax: +49 (0) 26 23-8 98-21  
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« - »  
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./ : +7 495 150-0822  
Internet: <http://www.adr-t.ru>  
E-mail: [info@adr-t.ru](mailto:info@adr-t.ru)

1	.....	4
1.1	.....	4
1.2	.....	4
1.3	.....	5
1.4	.....	5
2	.....	6
2.1	.....	6
2.2	.....	6
2.2.1	.....	6
2.2.2	.....	6
2.3	.....	7
3	.....	7
3.1	.....	7
3.1.1	.....	7
3.1.2	.....	8
3.1.3	.....	8
3.1.4	.....	9
3.2	.....	9
3.3	.....	9
4	.....	10
4.1	.....	10
4.2	.....	10
4.3	.....	10
4.3.1	.....	10
4.3.2	.....	11
4.3.3	.....	11
4.3.4	.....	11
4.3.5	.....	11
4.3.6	.....	11
5	.....	12
6	.....	13
7	.....	14

**Konformitätserklärung des Herstellers**  
im Sinne der EG-Maschinenrichtlinie 98/37/EG Anhang II B,



EU machinery directive 98/37/EEC, Annex II B

MUNSCH Kunststoff-Schweißtechnik GmbH  
Im Staudchen  
D-56235 Ransbach-Baumbach

Produktname: MAK-32-S

EC Machinery Directive.

( ):

- ✓ DIN EN ISO 12100-1: 2004
- ✓ DIN EN ISO 12100-2: 2004
- ✓ DIN EN 13732-1: 2008

EC- :

- ✓ EU Low-Voltage Directive 73/23/EC
- ✓ EN 60204-1 (VDE 0113 Part 1): 2007
- ✓ EN 61029-1 (VDE 0740 Part 500): 2003
- ✓ VDE 0701 Part 1: 2008
- ✓ VDE 0702 Part 1: 2003

- ✓ EU EMC Directive 89/336/EC
- ✓ DIN EN 55014-1: 2007
- ✓ DIN EN 55014-2: 2009

Dipl.-Ing. Stefan Munsch,

Ransbach-Baumbach, 03.01.2011

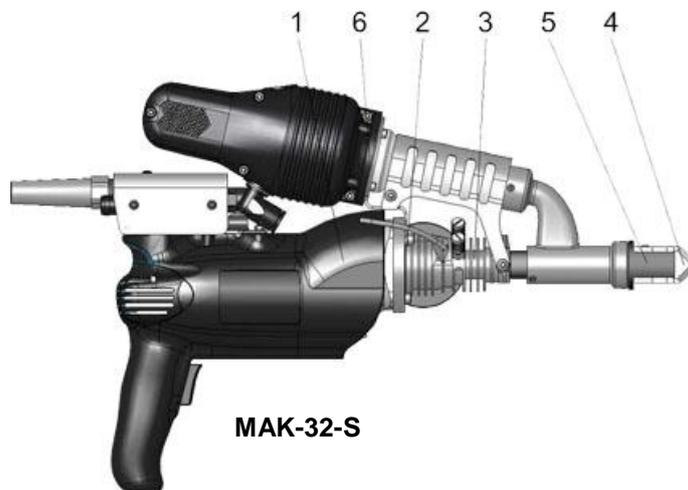
1

1.1

MAK-32-S

-	1	-	1
-	1	-	43.0110K60M 1
-	1	-	

1.2



1. MAK-32-S –

2. MAK-32-S ( ) Ø3 Ø4 –

3. – « ».

4. -4,

5. MAK-32-S 360°

MAK-32-S  
MUNSCH

(Auto);

1.3

MAK-32-S

(1)

(2)

( . . 3.1.1).



1.4

MAK-32-S	
	Ø3 , Ø4
	Ø3 - 1,8
	Ø4 - 3,2
	7-26 , 1
	220-230 ± 5%, 50 ± 2%
	1000
	2300
	3300
	300 /
	PID-
	6,8

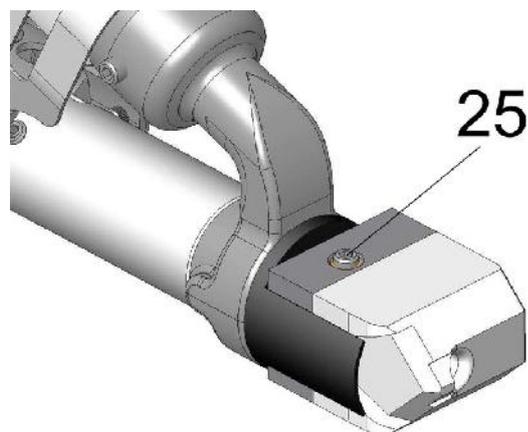
2  
2.1



DVS 2207 ( 4).  
(25),

360°.

(25).



2.2

MAK-32-S

±5%,

220-230 , 50  
±2%.

2.2.1

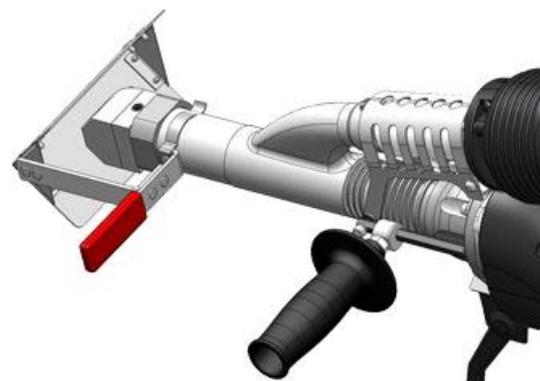
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- 20-50 4,0 2.

2.2.2

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2.3

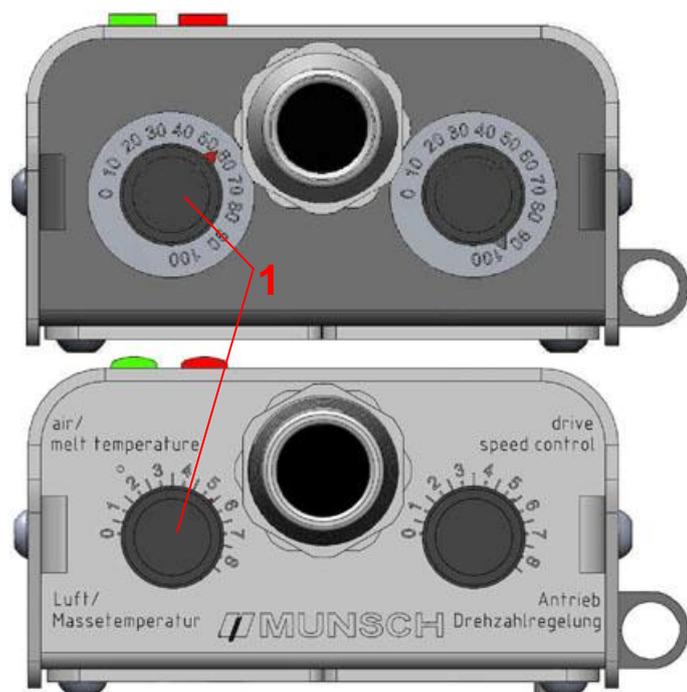


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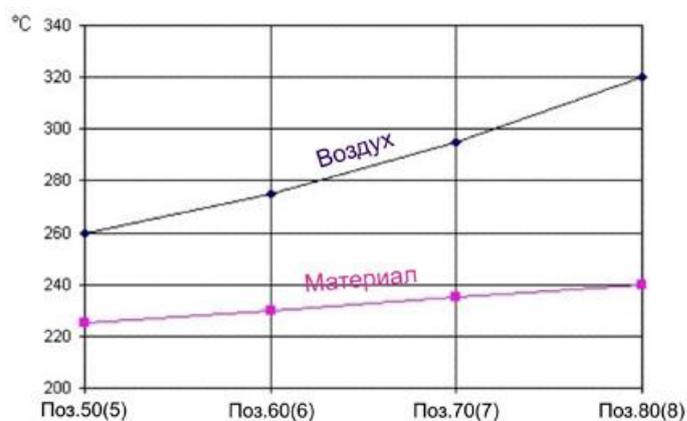
3.1

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3.1.1



100 0 8. (1) 0



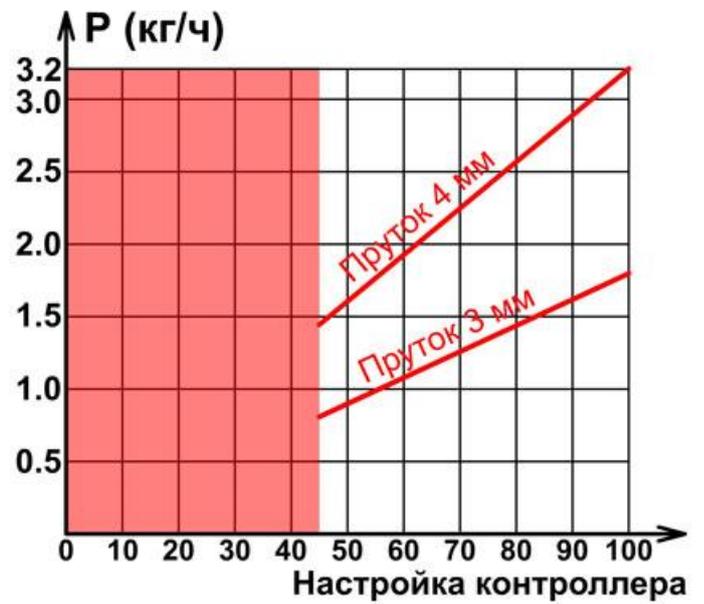
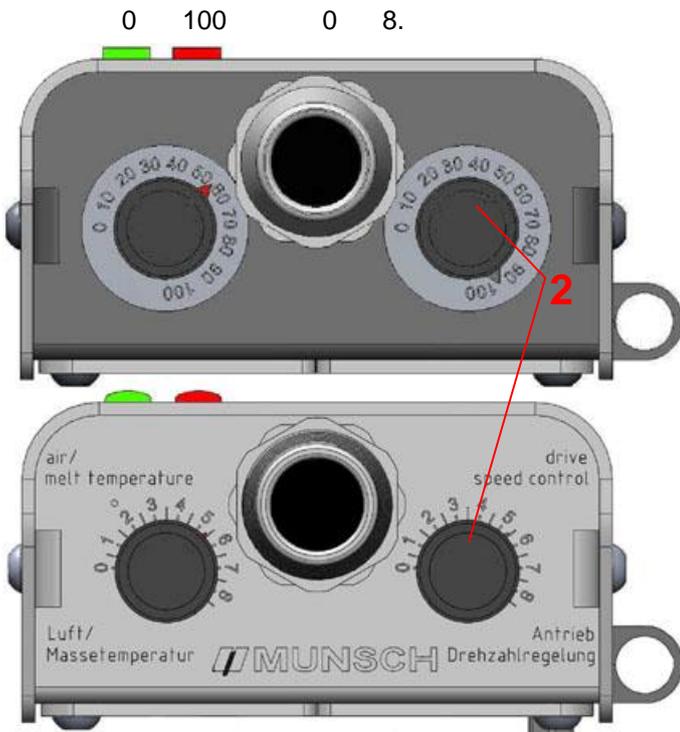
	200-240°	250-300°
	200-240°	250-300°
	240-260°	280-350°

MAK-32-S



3.1.2

(2)



45 (4,5).

3.1.3

		(1)
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		(1)
		10
		30.
		RESET.

3.1.4

10

3.2

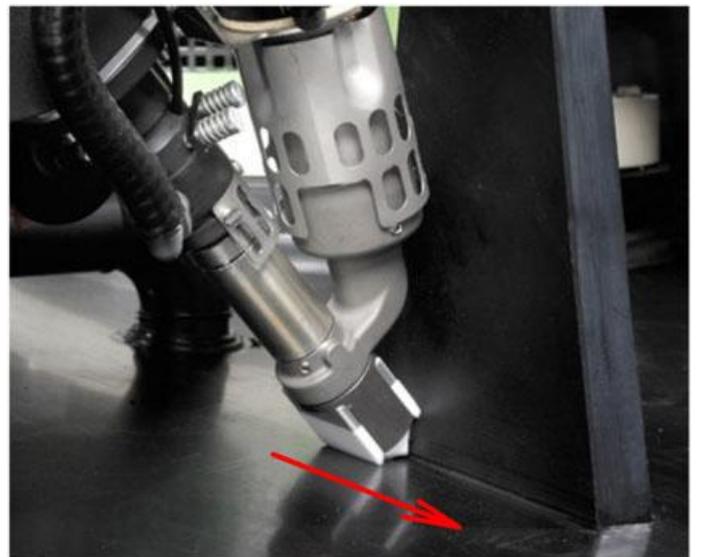


( 20 )

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## 4

### 4.1

MAK-32-S

( 15° )



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100 – 150

– 2-3

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MAK-32-S,



### 4.2

MAK-32-S

1 500 – 3 000

300



500



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### 4.3

#### 4.3.1

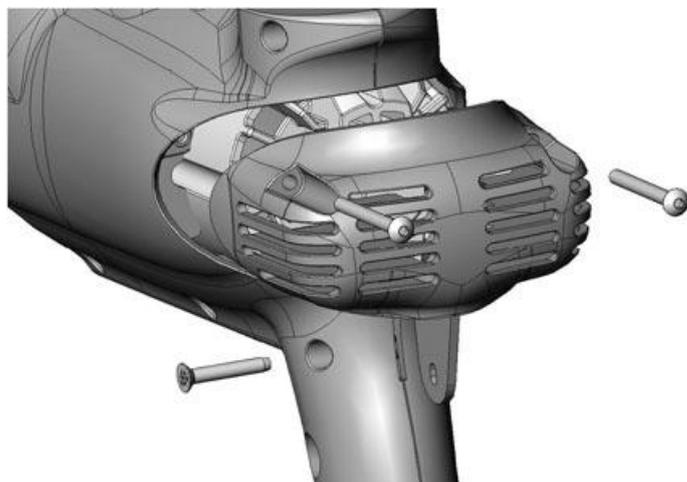
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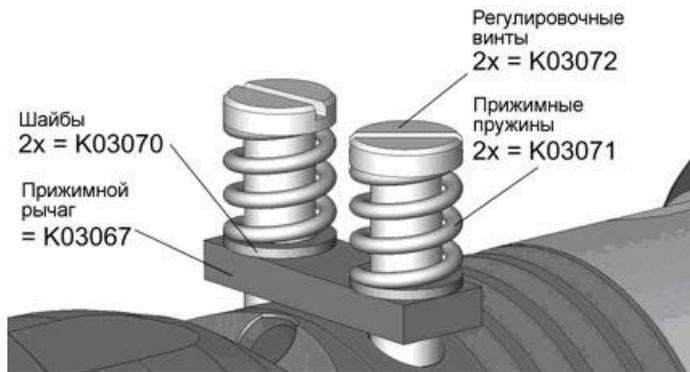
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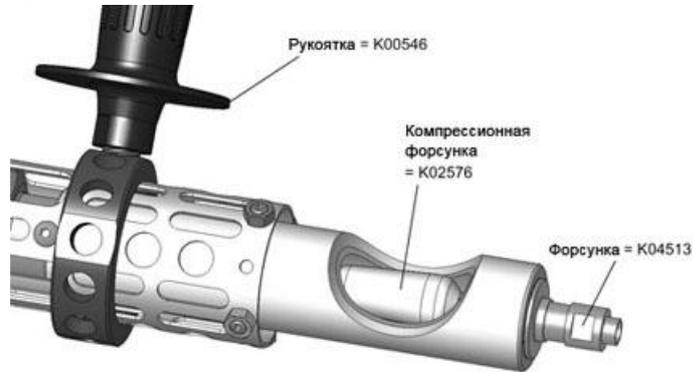
4.3.2

- K03701 = - ;
- K03702 = - - ;
- K03703 = - ;
- K03704 = - ;
- K04080 = - .

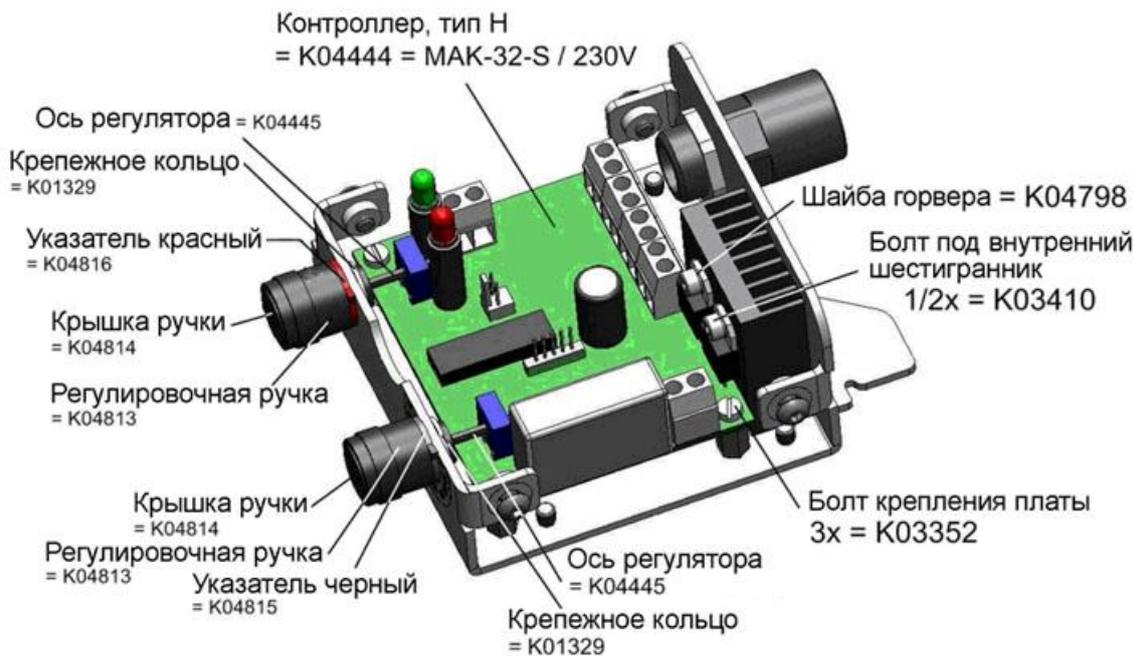
4.3.3



4.3.4



4.3.5



4.3.6



5

MUNSCH.

	5, 8, 9, 10, 11, 14, 15, 16, 17, 18, 19, 23
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	1, 16, 17, 20
	1, 16
	1, 14, 16
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	2, 3, 5, 18, 22
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1) MUNSCH

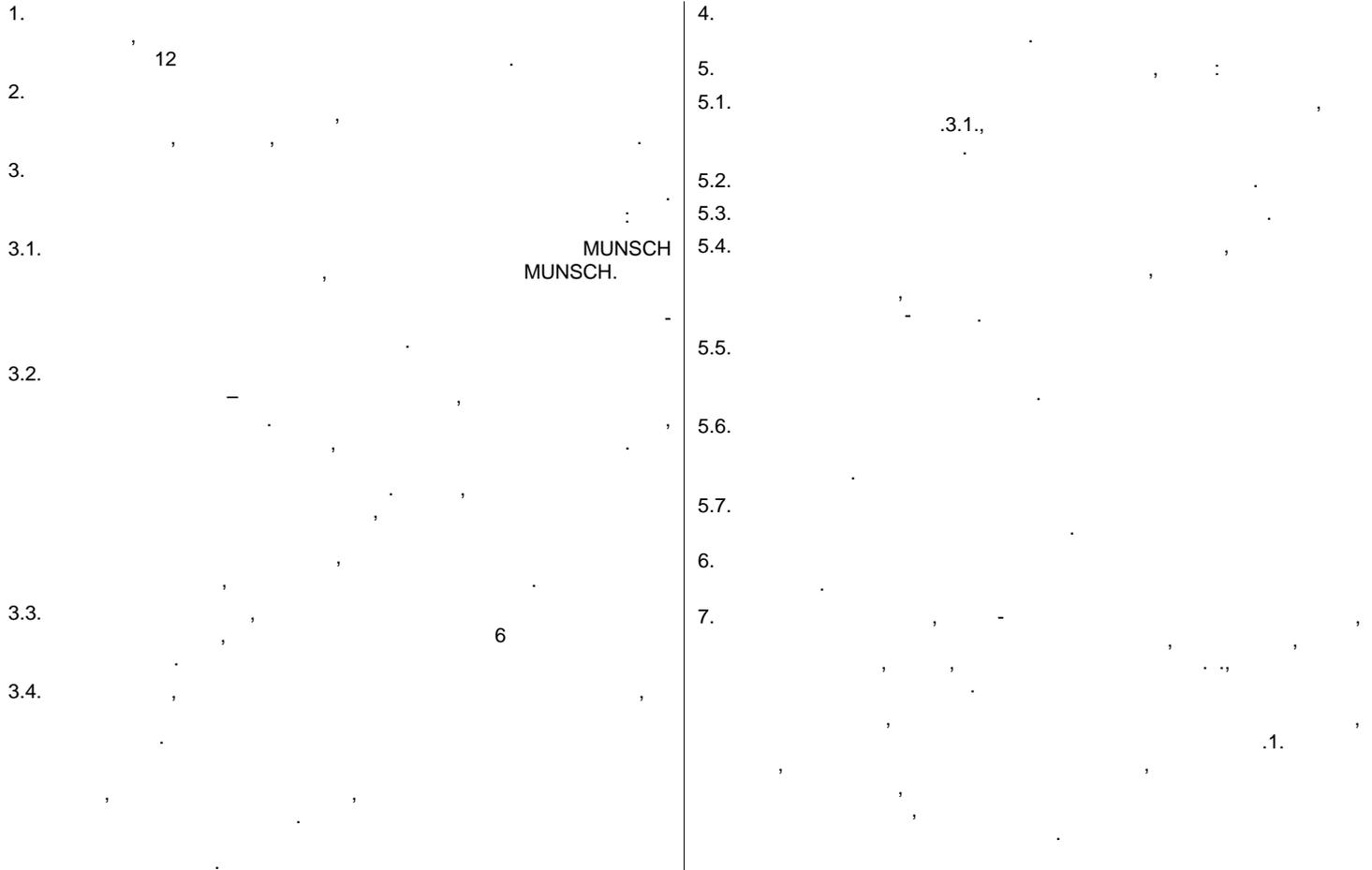
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