

ATS 250

: Manual; Basic; Extra

Аппараты для сварки ПЭ и ПП труб
с помощью фитингов с закладными нагревателями

Инструкция по эксплуатации и обслуживанию



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E-mail: sales@advancewelding.co.uk



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		7
		(Extra).....	8
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UK	/	17
US	/	17
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		EXCEL.....	23
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ATS250 –

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8÷48

T/SP/ECE/1 2005

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WIS 04-32-08 «

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ISO 12176-2:2000

12176-2:2011

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12176-2:2011,

P₂3US₂VADX,

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50÷250 ;

P₂ -

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8÷84 ;

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	Manual	Basic	Extra
Т U; - ; -			
			2048
Выгрузка протоколов			USB-
		. 230 ± 20%	
		40÷70	
		3450	
		15	
		8÷48	
		60	
Ø,		16÷400	
, °C		-15 ÷ +50	
		IP 65	
		4	
		3	
		Ø 4,0	
		Ø 4,7	
		22 26 45	
		20,0	

1)

10 ,

3

2)



ADVANCE WELDING
ATS 250 EXTRA A . 1 . 0 2
. : 2 9 / 0 3 / 2 0 1 5
1 0 : 3 1 2 9 / 0 3 / 2 0 1 4

: + 7 - 4 9 5 - 9 2 5 6 1 5 0
WWW . ADR - T . RU

STOP :
OK :
: 2 2 4 5 0

Extra,

(Extra)

– Extra.

« »

STOP.

OK.

O K

OK.

OK.
OK.

O K

O K

OK

U S B -
U / T

U / T

(Basic Extra)

U / T

G F + 2 2 C
1 2 5 M M 8 0 4 0 . 0 ?
S T A R T

- (Basic Extra) -

« »

 O K

24-

OK.

G F + 2 2 C
 1 2 5 M M 8 0 4 0 . 0 ?
 S T A R T

« U/T »

39,5

T : C
 U : 3 9 . 5
 O K

OK.

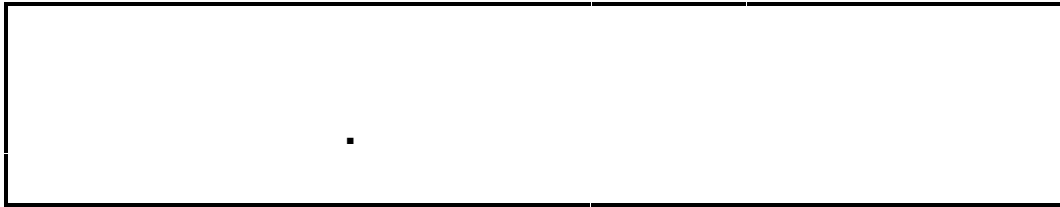
8 0 4 0 . 0 + 2 2 C
 ?
 S T A R T

	: 2 3 5
	: 8 0
	: 1 2
4 0 . 0 3	5 . 1 4 A

	: 0 4 : 5 1
	2 3 5

Extra

OK



3

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UK /		
US /		
	USB-	
	()	

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	()	
EXCEL	Excel	
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<p>OK = STOP =</p>

OK.

« . » 2

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USB-

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O K =	.	.	.
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3

— [O] , [C] []

0 0 0 0 7	3 0 / 0 3 / 1 4	1 1 : 0 1
O =		
C =		
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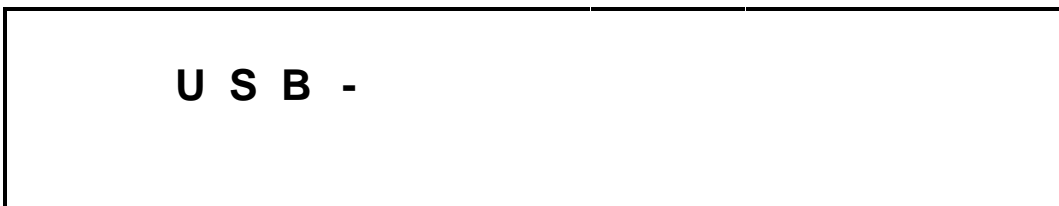
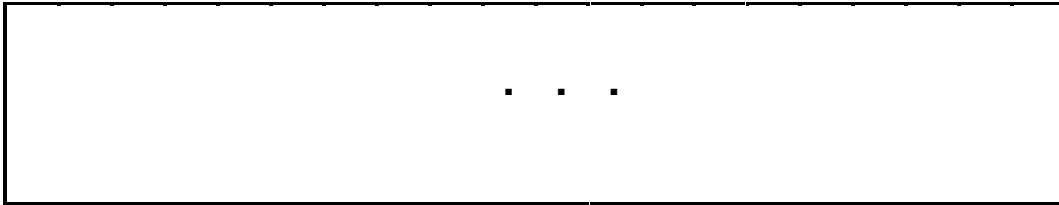
E U R O	t = 2 6 C
6 3	
2 4 . 0 B	0 . 6 3 7

« »

6	1 1 0
0	2 7
	O K

USB-

« . »



PFD –

ATS250-0325 2014-03-30@103713.pfd

30.03.14

10:37:13

ATS250-0325

Data Download Manager

USB-

«Data Download»

USB-

Readme.pdf.

2 4 - 1 5 : 1 0

OK

OK

3 0 / 0 3 / 1 4

OK

OK

C H A N G E	L A N G U A G E	E N
A J U S T E	A L I N G U A	P T
C A M B I O	I D I O M A	E S
		R U S

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UK /

(/ /)

U K / T E M .

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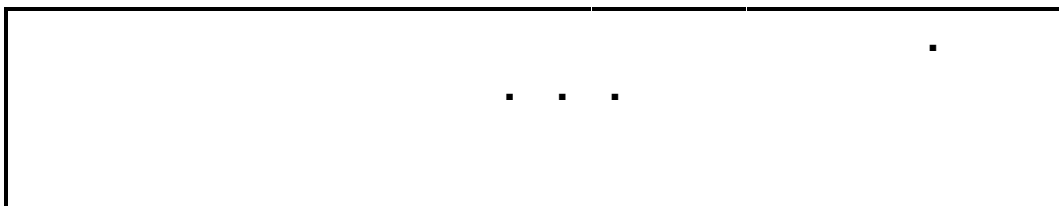
US /

(/ /)

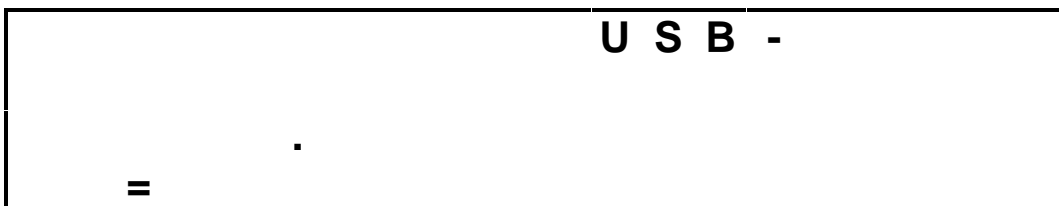
U S D A T E / T E M P M O D E

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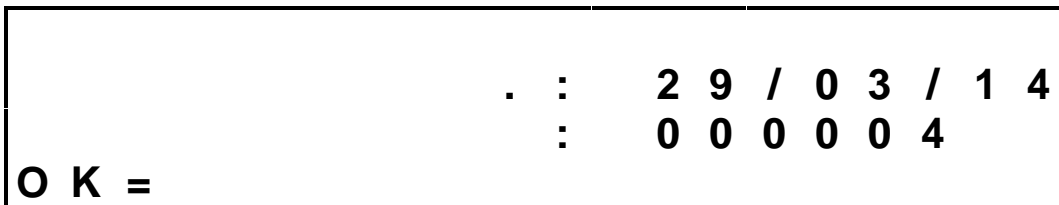
USB-



advance_loader.bin
advance_aw2sw.bin.

USB-

!



OK

1 1 / 0 2 / 2 0 1 4

7-8 .

2
 , 20 .
 — , ,
 : W () L ().

.	:	A	W	1	1	-	2	3	1	0
.	:	A	T	S	2	5	0	-	0	3
	:	2	9	/	0	3	/	2	0	1
:		W	1	2						

	.	0	0	0	2	7	8
C	.	0	0	0	2	0	5
C	.	0	0	0	0	7	3

@ 1 6	:	0 3	1 9 / 1 0 / 0 9	.	0 0 0 2 7 8
				.	0 0 0 2 0 5

	:	2 4 0 V	=	0 4 8 1 3
M I N	.	:	1 8 0	
M A X	.	:	2 8 0	

@	0	:	0 0 1 0 2
@	1 6	:	0 8 0 1 2
@	1 6 0	:	0 7 7 9 5

:	0 6 5 6 5
:	2 9 1 . 2 K
:	1 8 C

5-

:	(5 A)
:	3 9 . 4 9 0 5 8 7 8
:	4 . 8 9 0 0 4 4 9

— 50-

	.	(5 0 A)
:	3 8 . 8 5	0 5 8 8 1
:	5 0 . 1 6	0 4 3 9 2

— .

:	A W 1 0 - 2 3 6 6
:	A T S 2 5 0 - 0 3 2 5
1 :	
2 :	

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:	-
:	+ 7 - 4 9 5 - 9 2 5 6 1 5 0
W W W . A D R - T . R U	

— ,

: W () L ().

:	2 9 / 0 3 / 1 4
: S B	
:	1 2 W

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1 -	: 1 1 / 0 2 / 1 4
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:	3 0 / 0 1 / 1 4
-	: 0 0 0 0 0 5

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0 0 8 . 0 4 4
- S T O P

STOP

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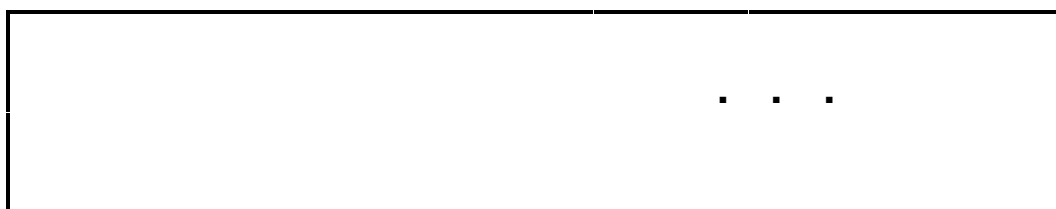
EXCEL

Excel

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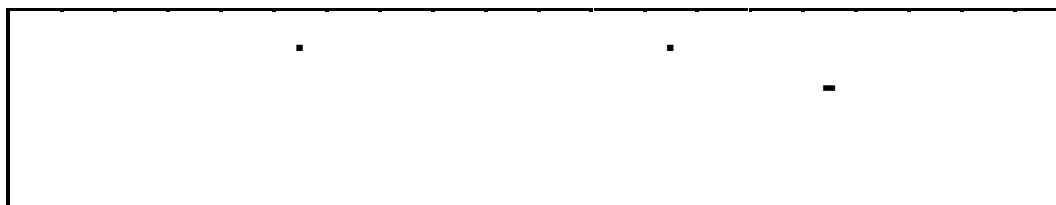
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= 0 6

(07) -40° , -40°

07

= 0 7

- 4 0 C

08 (+60° , 08),

08

= 0 8

+ 6 0 C

10 , , 40

10

= 1 0

11 11
 11 , , , 70 .

= 1 1

12 12
 12 , , , 280 .

= 1 2

13 13
 13 - , / 184 .

= 1 3

14 START , 14 ,

= 1 4

20 20
 20 , 3 1,5% .

= 2 0

21 **21** , 3 . 1,5%

= 2 1

22), **22** , 2 (6,25%

= 2 2

23 **23** , 3 . - 2,5

= 2 3

24 **24** , - 10%

= 2 4

25 **25** , STOP.

= 2 5

S T O P

24 **26** , - ()

$$= 26$$

27 **27** , -

$$= 27$$

30 **30** , -

$$= 30$$

31 **31** , -

$$= 31$$

40 **40** - 22- 23- , -

$$= 40$$

46 **46** - , 5-

, .

= 4 6

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47 **47** - , 3-

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= 4 7

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2- 48 **48** - , 1-

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49 **49** - , 24-

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= 4 9

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50 **50** , USB-

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= 5 0

U S B -

51 , USB-
51 ,

= 5 1
U S B -

52 ,
52 USB-

= 5 2

127 ,
127

= 1 2 7
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